

Display and keypad



Item	Name	Description
(1)	Top display	The deviation from the raw streaming current value shown on the bottom display or, if the zero point has been set, the deviation from the zero point.
		 0 = Optimal amount of coagulant if the user has set the zero point based on the zeta potential or the jar test - XX = The streaming current value is less than the optimum value. Coagulant may need to be added if the user has set the zero point based on the zeta potential or the jar test. + XX = The streaming current value is more than the optimum value. The coagulant feed may need to be stopped if the user has set the zero point based on the zeta potential or the jar test.
(2)	Bottom display	Raw streaming current value Note: "PXX"(e.g., P66) shows when the instrument has a PID controller that is set to manual mode. Push Auto/Manual to show the raw streaming current value. "PXX" identifies the percentage at which the PID controller is operating. For example, if the instrument output signal (4–20 mA) is 4 mA, "P00" shows. If the instrument output signal is 12 mA, "P50" shows. The percentage shown depends on the user settings.
(3)	DOWN arrow key	Select a menu or option, set or change a value
(4) UP arrow key To adjust the zero point, push and hold an arrow key for 2 second key.		To adjust the zero point, push and hold an arrow key for 2 seconds, then push the applicable arrow key.
		 DOWN arrow = add more coagulant UP arrow = add less coagulant
		Note: When the optional 4–20 mA PID controller card is installed, the controller must be in manual mode to adjust the zero point. Push Auto/Manual to go to manual mode.
(5)	Enter key	Select a menu item or accept an entry
(6)	Menu/Cancel key	Show the menu options or exit the menu options.
		Push the DOWN arrow to scroll through the menu options.

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ltem	Name	Description
(7)	Set Zero key	Set the zero point. The top display changes to "0". To set the zero point, push and hold Set Zero for 3 seconds. Set the zero point when the optimum coagulant dose is added and the reading is stable.
		Note: Set the zero point again whenever there is a significant change in source water. Significant changes include seasonal changes such as lake turnover, after a storm or other high turbidity event and so on. It is important to keep the variation from the zero point very small so that the instrument can make fine adjustments.
(8)	Auto/Manual key	When the 4–20 mA PID controller is used, push Auto/Manual to switch between automatic and manual controller mode. Model AF9000-2 only.
(9)	Pause	Push pause button to stop the linear drive. Push again to start.

Configuration



Push **Menu/Cancel**, then push the **DOWN** arrow to scroll through the menu options. Push **Enter** to select a menu option. Refer to Figure 1.

To go back one menu level, push **Menu/Cancel**. To exit the menus, push **Menu/Cancel** until the reading shows.

Figure 1 Menu options

Function: Change the value on the bottom display to the CALr value set by the user. Cal To use, push ENTER for 3 seconds to change the calibration span value. Refer to the user manual for the procedure. Change When: Do not change the calibration span value. The calibration span value is set at the factory. Span Function: Apply an averaging filter to make the readings more stable (1-60 seconds). The reading shown is a moving 2s average of the measurements taken during the averaging filter time. Note: Keep this time as short as possible. Change When: If the reading in the bottom display changes by more than ±0.10 in less than 10 seconds, Read Avg increase the time until the reading is stable. Function: Set the value that will be shown on the bottom display when Cal Span is used. Enter the reading while -10.0 a sample of source water goes through the instrument. Change When: Before Cal Span is used. CalRd Function: Set the high limit for the zero point (default: +50.0). Change When: If the zero point set by the user is not within the default range (-50.0 to +50.0). 0.0 Spmax Function: Set the low limit for the zero point (default: -50.0). Change When: If the zero point set by the user is not 10.0 within the default range (-50.0 to +50.0). Spmin Function: Set the zero point to 0. Set the calibration span value, set point limits and averaging time to the factory Set defaults. To use, push ENTER for 3 seconds. Change When: Only change if a full instrument reset is necessary. Deflt Data Temp Function: Display Linear Drive temperature. ¥ Displays power in Watts used by linear drive. Watt UnCal Function: Shows what the reading in the bottom display would be if the calibration span value, set at the factory, were used. Includes diagnostic values for service. Change When: Only use if a span calibration has been used. SN Slows Social number "Leave Blank" UmDis Number of Days of operation Davs Version of software Ver





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Maintenance schedule

Table 1 shows the recommended schedule of maintenance tasks. Facility requirements and operating conditions may increase the frequency of some tasks.

Table 1 Maintenance schedule

Task	14 days	1 month	6 months	2 year	5 years
Examine and clean the sensor. ¹	X ² (without auto-flush)	X ² (with grit filter and auto- flush)			
Replace the piston. ³				Х	
Replace the linear bearings. ³					Х
Replace the sensor. ³					Х

¹ Refer to the instructions in the user manual.

² Do this task also after each high-turbidity event.

³ Refer to the instructions that are supplied with the replacement part.

Troubleshooting

Problem	Possible cause	Solution
Reading continuously	Gradual raw water	Perform jar test to see if results changes. Check raw water
drifts	change	pH for changes
	Dirt on piston and	Follow cleaning procedure
	sensor	
	Sensor or piston worn	Inspect piston and sensor for scouring.
		Fit replacement piston or sensor.
Piston rattling and a	No sample flow	Check sample is flowing through the measurement
little noisy	Sample empty of liquid	chamber and make sample is flowing out the discharge
Reading unstable and	Improper span	Return the calibration to the factory defaults or recalibrate
showing large	calibration.	the span to a large negative value
variation.		
Reading is stable but	Blocked sample line	Check sample flow rate.
un-responsive to		Clean grit trap.
coaguiant dose		
changes.	Dist en sistes and	
	sensor	Follow cleaning procedure
	Coagulant saturation	Ensure coagulant dosage is less than twice the optimal
	from overdosing	result from jar testing. This can also occur in low alkalinity waters.
Reading is reveresed.	Reveresed span	Ensure calibration value matches the calibration sample.
For example: decreases	calibration	
with increasing		
coagulant dose.		
Reading has a continual	Process is cyclying	There is no mechanism by which a SCM can produce a
cycle.		constant cycle. Put all the control loops and flow control
		valves into manual to see if it stops.
Reading makes small	Poor mixing	Temporarily stop the sample flow, if reading becomes
rapid changes (Noise)		stable then ensure the sample is well mixed and or select a
		new better sample point to provide the well mixed
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		Ensure dosing pump is running properly and does not have an airlock.
	Electrical interference	If the problem presist when flow is removed then look for poor electrical grounding on the unit to nearby large motors or heaters.
Water leaking from drain hole	Water head level is above drain hole level	This is not a problem, but can be fixed by reducing inlet pressure, or outlet pressure as described in the installation section.
Blank display. Motor will not start.	No power	
Display shows Stop	Motor has stopped.	If unit is equipped with motor isolation switch-ensure it is on.
Display shows Hot	Acuator is too hot	Maybe caused by a very hot environment, check installation is not in full sun.
Display shows Connect	The actuator cable is not correctly plugged into the analyser	Check actuator cable connections and make sure are plugged in and tight.
Display shows Power	Power is not stable	Check electrical power connections
Display shows <mark>Stuck</mark>	Piston cannot move freely and needing too much force	Remove sensor and check piston is free to move and no grit is caught. Push up and down gently with fingers – should move freely
Display shows Coil	Internal coil is damaged	Actuator requires replacement
Display shows Fault then a number	Internal fault	Contact authorised service centre.

Replacement parts

Note: Product and Article numbers may vary for some selling regions. Contact the appropriate distributor or refer to the company website for contact information.

Description	ltem no.
Grit filter, replacement	25091000
Linear bearings and washers, replacement kit	AF-958
Piston, replacement kit	AF-959
Streaming current sensor, replacement kit	AF-960
Tool kit, parts replacement	AF-767
Water connections kit. Includes weir, grit filter and automatic flush valve	AF-765
Water connections kit. Includes weir and grit filter (no automatic flush valve)	AF-766